

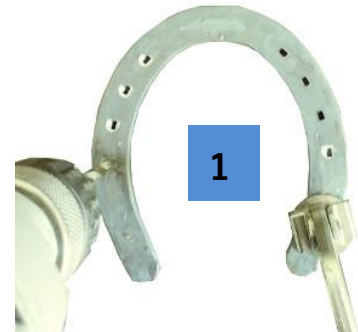
COASTER SET

horseshoecraft.com/projects/household/coasters

MATERIALS NEEDED:

4 DIAMOND CLASSIC HORSESHOES - SIZE #0

1. On the back side of the horseshoe (opposite side of Diamond logo) use a ¼" drill bit to drill a countersink into each nail hole. This is for riveting the copper nails onto the horseshoe. (Photo 1)



2. Place one nail into the horseshoe. (Photo 2)



3. Push the nail head firmly into the crease (groove) of the horseshoe. Then, using a nail cutter, cut the pointed end of the nail, leaving just 1/8" to 3/16" protruding from the shoe. (Photo 3)



- Place the horseshoe on an anvil or block of steel with the nail head down and the stubby end of the nail pointing up. With a small hammer (Ball Peen works best), brad the stubby end of the nail so that it is pushed into the hole you drilled. Make the nail brad as flush with the shoe as you can. (Photo 4). Repeat this process for each of the nails.



- After all of the nails have been braded over, grind the back side of the shoe so that it is flush and smooth. A 4½" 60 grit flap disc works best.



- Place one of the horseshoes, on top of a pad, and mark the circumference or the horseshoe, using a felt tip marking pen. (photo 5)



- Cut the pad along the lines you have drawn using a heavy scissors or a pad shear (image 6).



- Next put a small bead of glue on the back side of the horseshoe. Then carefully place the horseshoe on top of the trimmed pad and weight it down until dry,

